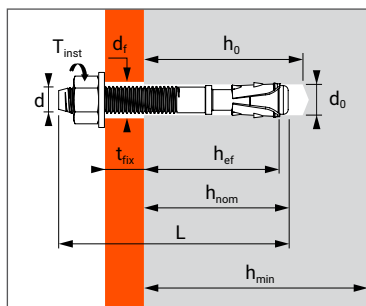
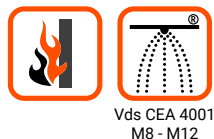




Torque controlled expansion anchor, for use in cracked and non-cracked concrete and seismic performance categories C1 & C2



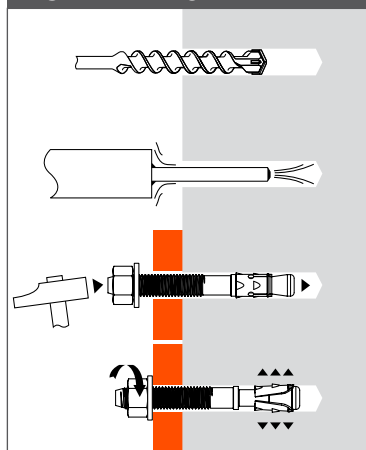
CHARACTERISTICS



APPLICATION

- Steel and timber framework and beams
- Lift guide rails
- Industrial doors and gates
- Brickwork support angles
- Storage systems
- Wall plates
- Safety barriers
- Cladding brackets
- Curtain-walls

INSTALLATION



TECHNICAL DATA

RANGE	Letter marking	Maximum anchorage depth					Minimum anchorage depth					Thread Ø	Drilling Ø	Clearance Ø	Total anchor length	Tighten torque	Code
		Max. anchor depth	Embed. depth	Max. thick. of part to be fixed	Drilling depth	Min. thick. of base material	Min. anchor depth	Embed. depth	Max. thick. of part to be fixed	Drilling depth	Min. thick. of base material						
		(mm) h _{ef}	(mm) h _{nom}	(mm) t _{fix}	(mm) h ₀	(mm) h _{min}	(mm) h _{ef}	(mm) h _{nom}	(mm) t _{fix}	(mm) h ₀	(mm) h _{min}	(mm) d	(mm) d ₀	(mm) d _f	(mm) L	(Nm) T _{inst}	
8X65/5	B			5											65		057763
8X75/15	D			15											75		057764
8X90/30	E			30											90		057765
8X120/60	G			60											120		057766
10X85/25-5	D			5					25						85		057768
10X90/30-10	E			10					30						90		057769
10X100/40-20	F			20					40						100		057770
10X120/60-40	G			40					60						120		057771
10X140/80-60	I			60					80						140		057772
10X160/100-80	-			80					100						160		057773
12X105/30-10	F			10					30						105		057775
12X115/40-20	G			20					40						115		057776
12X135/60-40	I	70	80	40	90	140	50	60	60	70	100	12	12	14	135	60	057777
12X155/80-60	J			60					80						155		057796
12X180/105-85	L			85					105						180		057779
16X145/45-25	I			25					45						145		057781
16X170/70-50	K	85	98	50	110	170	65	78	70	90	130	16	16	18	170	110	057782
16X180/80-60	L			60					80						180		057783
20X170/30	K			30					-						170		057785
20X200/60	M	100	113	60	130	200	-	-	-	-	-	20	20	22	200	160	057786
20X220/80	O			80					-						220		057787
Large Washer (LW)																	
8X65/5	B	46	55	5	65	100	-	-	-	-	-	8	8	9	65	20	057666
8X130/70	I			70											130		057667
10X160/100-80	J	60	68	80	75	120	40	48	100	55	100	10	10	12	160	45	057668
12X135/60-40	I			40					60						135		057669
12X155/80-60	J			60			50	60	80	70	100				155		057670
12X180/105-85	L	70	80	85	90	140			105			12	12	14	180	60	057671
12X220/123*	O			123			-	-	-	-	-				220		057672
12X255/158*	R			158			-	-	-	-	-				255		057673
16X180/80-60	L			60			65	78	80	105	170				180	110	057675
16X220/100*	O	85	98	100	105	170	-	-	-	-	-	16	16	18	220	100	057676
16X250/130*	Q			130			-	-	-	-	-				250	100	057677

Washer SIZE	Standard (NF E 25513)					Large (DIN 440 / ISO 7094)			
	M8	M10	M12	M16	M20	M8	M10	M12	M16
Outer Ø [mm]	16	20	24	30	36	28	34	44	56
Thickness [mm]	1,6	2	2,5	3	3	3	3	4	5

ANCHOR MECHANICAL PROPERTIES

SIZE			M8	M10	M12	M12 L>220	M16	M16 L>220	M20
Cross-section above cone									
f _{uk}	[N/mm ²]	Min. tensile strength	900	830	830	830	720	720	600
f _{yk}	[N/mm ²]	Yield strength	800	670	670	670	580	580	580
A _s	[mm ²]	Stressed cross-section	22,9	35,3	45,4	45,4	88,2	88,2	165,1
Threaded part									
f _{uk}	[N/mm ²]	Min. tensile strength	750	730	730	730	600	600	500
f _{yk}	[N/mm ²]	Yield strength	680	580	580	580	480	480	410
A _s	[mm ²]	Stressed cross-section	36,6	58,0	84,3	84,3	156,0	156,0	245,0
W _{el}	[mm ³]	Elastic section modulus	31,2	62,3	109,2	109,2	277,5	277,5	540,9
M ⁰ _{Rk,s}	[Nm]	Characteristic bending moment	28,0	52,8	91,3	78,6	194,0	199,8	315,7
M	[Nm]	Recommended bending moment	8,7	14,7	25,8	22,4	54,4	57,0	90,5
SW	[mm]	Key size	13	17	19	19	24	24	30



FIX Z XTREM

MINIMUM THICKNESS OF CONCRETE, CHARACTERISTIC & MINIMUM DISTANCES FOR SPACING, EDGE

SIZE			M8	M10	M10	M12	M12	M16	M16	M20
Anchorage depth	h_{ef}	[mm]	46	40	60	50	70	65	85	100
Minimum thickness of base material	h_{min}	[mm]	100	100	120	100	140	130	170	200
Characteristic edge and spacing distance for full anchor capacity	$C_{cr} \geq$	[mm]	69	60	90	75	105	97,5	127,5	150
	$S_{cr} \geq$	[mm]	138	120	180	150	210	195	255	300
	C_{min}	[mm]	50	60	60	60	60	90	90	100
	$S \geq$	[mm]	75	120	120	145	145	140	140	160
	S_{min}	[mm]	50	55	55	60	60	90	90	130
Minimum distances for non-cracked concrete	$C \geq$	[mm]	90	70	70	100	100	105	105	120
	C_{min}	[mm]	50	55	55	60	60	80	80	100
	$S \geq$	[mm]	75	90	90	145	145	110	110	130
	S_{min}	[mm]	50	55	55	60	60	90	90	100
	$C \geq$	[mm]	65	70	70	100	100	100	100	120

CHARACTERISTIC RESISTANCES [kN]

Characteristic resistances are shown as informative, and have to be used by application of safety factors.

TENSILE

NON-CRACKED CONCRETE – C20/25

SIZE	M8	M10	M12	M12 L>220	M16	M16 L>220	M20
$h_{ef,1}$ [mm]	46	60	70	70	85	85	100
$N_{Rk,p}$ [kN]	9,0	20,0	30,0	20,0	40,0	35,0	49,2
$h_{ef,2}$ [mm]	-	40	50	-	65	-	-
$N_{Rk,p}$ [kN]	-	12,4	17,4	-	25,8	-	-

CRACKED CONCRETE – C20/25

SIZE	M8	M10	M12	M12 L>220	M16	M16 L>220	M20
$h_{ef,1}$ [mm]	46	60	70	70	85	85	100
$N_{Rk,p}$ [kN]	5,0	9,0	16,0	12,0	20,0	25,0	30,0
$h_{ef,2}$ [mm]	-	40	50	-	65	-	-
$N_{Rk,p}$ [kN]	-	8,7	12,2	-	18,0	-	-

SHEAR

CRACKED AND NON-CRACKED CONCRETE – C20/25 to C50/60

SIZE	M8	M10	M12	M12 L>220	M16	M16 L>220	M20
$h_{ef,1}$ [mm]	46	60	70	70	85	85	100
$h_{ef,2}$ [mm]	-	40	50	-	65	-	-
$V_{Rk,s}$ [kN]	<u>13,7</u>	<u>16,0</u>	<u>23,0</u>	<u>25,3</u>	<u>45,0</u>	<u>47,1</u>	<u>61,0</u>

RECOMMENDED LOADS OF ONE ANCHOR WITHOUT INFLUENCE OF SPACING & CONCRETE EDGE [kN]

Recommended values are determined from performances given in the ETA, and are guaranteed for spacing $\geq S_{cr}$ and edge distance $\geq C_{cr}$.

TENSILE

NON-CRACKED CONCRETE – C20/25

SIZE	M8	M10	M12	M12 L>220	M16	M16 L>220	M20
$h_{ef,1}$ [mm]	46	60	70	70	85	85	100
N_{Rec} [kN]	4,3	9,5	14,3	9,5	19,0	16,6	23,4
$h_{ef,2}$ [mm]	-	40	50	-	65	-	-
N_{Rec} [kN]	-	5,9	8,3	-	12,3	-	-

CRACKED CONCRETE – C20/25

SIZE	M8	M10	M12	M12 L>220	M16	M16 L>220	M20
$h_{ef,1}$ [mm]	46	60	70	70	85	85	100
N_{Rec} [kN]	2,4	4,3	7,6	5,7	9,5	12,0	14,3
$h_{ef,2}$ [mm]	-	40	50	-	65	-	-
N_{Rec} [kN]	-	4,1	5,8	-	8,6	-	-

$N_{Rec} = \min [N_{Rd,p} ; N_{Rd,c} ; N_{Rd,s}] / \gamma_F ; \gamma_F = 1,4$

SHEAR

CRACKED AND NON-CRACKED CONCRETE – C20/25 to C50/60

SIZE	M8	M10	M12	M12 L>220	M16	M16 L>220	M20
$h_{ef,1}$ [mm]	46	60	70	70	85	85	100
$h_{ef,2}$ [mm]	-	40	50	-	65	-	-
V_{Rec} [kN]	<u>6,5</u>	<u>9,0</u>	<u>12,9</u>	<u>14,4</u>	<u>25,7</u>	<u>26,9</u>	<u>29,0</u>

$V_{Rec} = V_{Rd,s} / \gamma_F ; \gamma_F = 1,4$

Nota: The values indicated *in italics and underlined* correspond to steel failure



Design resistances for static, seismic and fire loads are determined from performances given in the ETA, and are guaranteed for spacing $\geq S_{cr}$ and edge distance $\geq C_{cr}$. For project with reduced spacing and edge distance, we recommend to use SPIT i-Expert software to design your project according to EN 1992-4.

DESIGN RESISTANCE FOR STATIC LOADS IN NON CRACKED CONCRETE [kN]

TENSILE								
SIZE		M8	M10	M12	M12 L>220	M16	M16 L>220	M20
$h_{ef,1}$	[mm]	46	60	70	70	85	85	100
$N_{Rd,uncr}$	C20/25	6,0	13,3	20,0	13,3	26,7	23,3	32,8
	C40/50	8,5	15,3	23,0	18,8	34,0	32,9	46,4
$h_{ef,2}$	[mm]	-	40	50	-	65	-	-
$N_{Rd,uncr}$	C20/25	-	8,3	11,6	-	17,2	-	-
	C40/50	-	9,5	13,3	-	21,9	-	-

Distances S_{cr} and C_{cr} must be fulfilled

$$N_{Rd,uncr} = \min[N_{Rk,p,uncr} / \gamma_{Mc}; N_{Rk,s} / \gamma_{Ms,N}]$$

$$\gamma_{Mc} = 1,5; M8: \gamma_{Ms,N} = 1,4; M10-M16: \gamma_{Ms,N} = 1,48; M20: \gamma_{Ms,N} = 1,5$$

SHEAR								
SIZE		M8	M10	M12	M12 L>220	M16	M16 L>220	M20
$h_{ef,1}$	[mm]	46	60	70	70	85	85	100
$h_{ef,2}$	[mm]	-	40	50	-	65	-	-
$V_{Rd,s}$	[kN] $\geq$ C20/25	<u>9,1</u>	<u>12,6</u>	<u>18,1</u>	<u>20,2</u>	<u>36,0</u>	<u>37,7</u>	<u>40,7</u>

$$V_{Rd,s} = V_{Rk,s} / \gamma_{Ms,V}$$

$$M8: \gamma_{Ms,V} = 1,5; M10-M16: \gamma_{Ms,V} = 1,27; M20: \gamma_{Ms,V} = 1,5;$$

$$M12-M16 L>220: \gamma_{Ms,V} = 1,25$$

DESIGN RESISTANCE FOR STATIC LOADS IN CRACKED CONCRETE [kN]

TENSILE								
SIZE		M8	M10	M12	M12 L>220	M16	M16 L>220	M20
$h_{ef,1}$	[mm]	46	60	70	70	85	85	100
$N_{Rd,cr}$	C20/25	3,3	6,0	10,7	8,0	13,3	16,7	20,0
	C40/50	4,7	6,9	12,3	11,3	17,0	23,5	28,3
$h_{ef,2}$	[mm]	-	40	50	-	65	-	-
$N_{Rd,cr}$	C20/25	-	5,8	8,1	-	12,0	-	-
	C40/50	-	6,7	9,3	-	15,3	-	-

Distances S_{cr} and C_{cr} must be fulfilled

$$N_{Rd,cr} = \min[N_{Rk,p,cr} / \gamma_{Mc}; N_{Rk,s} / \gamma_{Ms,N}]$$

$$\gamma_{Mc} = 1,5; M8: \gamma_{Ms,N} = 1,4; M10-M16: \gamma_{Ms,N} = 1,48; M20: \gamma_{Ms,N} = 1,5$$

SHEAR								
SIZE		M8	M10	M12	M12 L>220	M16	M16 L>220	M20
$h_{ef,1}$	[mm]	46	60	70	70	85	85	100
$h_{ef,2}$	[mm]	-	40	50	-	65	-	-
$V_{Rd,s}$	[kN] $\geq$ C20/25	<u>9,1</u>	<u>12,6</u>	<u>18,1</u>	<u>20,2</u>	<u>36,0</u>	<u>37,7</u>	<u>40,7</u>

$$V_{Rd,s} = V_{Rk,s} / \gamma_{Ms,V}$$

$$M8: \gamma_{Ms,V} = 1,5; M10-M16: \gamma_{Ms,V} = 1,27; M20: \gamma_{Ms,V} = 1,5$$

$$M12-M16 L>220: \gamma_{Ms,V} = 1,25$$

DESIGN RESISTANCE FOR SEISMIC LOADS CATEGORY C1 [kN]

TENSILE								
SIZE		M8	M10	M12	M12 L>220	M16	M16 L>220	M20
$h_{ef,1}$	[mm]	46	60	70	70	85	85	100
$N_{Rd,C1}$	C20/25	3,1	4,9	10,7	5,6	13,3	11,7	20,0
	C40/50	4,4	7,0	15,1	7,9	18,9	16,5	28,3

Distances S_{cr} and C_{cr} must be fulfilled

$$N_{Rd,C1} = \min[N_{Rk,p,eq,C1} / \gamma_{Mc}; N_{Rk,s,eq,C1} / \gamma_{Ms,N}]$$

$$\gamma_{Mc} = 1,5; M8: \gamma_{Ms,N} = 1,4; M10-M16: \gamma_{Ms,N} = 1,48; M20: \gamma_{Ms,N} = 1,5$$

SHEAR								
SIZE		M8	M10	M12	M12 L>220	M16	M16 L>220	M20
$h_{ef,1}$	[mm]	46	60	70	70	85	85	100
$V_{Rd,s,C1}$	[kN] $\geq$ C20/25	<u>4,0</u>	<u>12,6</u>	<u>18,1</u>	<u>14,2</u>	<u>36,0</u>	<u>26,4</u>	<u>40,7</u>

$$V_{Rd,s,C1} = V_{Rk,s,eq,C1} / \gamma_{Ms,V}$$

$$M8: \gamma_{Ms,V} = 1,5; M10-M16: \gamma_{Ms,V} = 1,27; M20: \gamma_{Ms,V} = 1,5$$

$$M12-M16 L>220: \gamma_{Ms,V} = 1,25$$

DESIGN RESISTANCE FOR SEISMIC LOADS CATEGORY C2 [kN]

TENSILE								
SIZE		M8	M10	M12	M12 L>220	M16	M16 L>220	M20
$h_{ef,1}$	[mm]	46	60	70	70	85	85	100
$N_{Rd,C2}$	C20/25	-	1,9	4,0	3,5	12,0	5,9	17,1
	C40/50	-	2,1	4,6	4,9	15,3	8,4	24,1

Distances S_{cr} and C_{cr} must be fulfilled

$$N_{Rd,C2} = \min[N_{Rk,p,eq,C2} / \gamma_{Mc}; N_{Rk,s,eq,C2} / \gamma_{Ms,N}]$$

$$\gamma_{Mc} = 1,5; M8: \gamma_{Ms,N} = 1,4; M10-M16: \gamma_{Ms,N} = 1,48; M20: \gamma_{Ms,N} = 1,5$$

SHEAR								
SIZE		M8	M10	M12	M12 L>220	M16	M16 L>220	M20
$h_{ef,1}$	[mm]	46	60	70	70	85	85	100
$V_{Rd,s,C2}$	[kN] $\geq$ C20/25	-	<u>7,6</u>	<u>11,0</u>	<u>14,2</u>	<u>27,1</u>	<u>26,4</u>	<u>29,8</u>

$$V_{Rd,s,C2} = V_{Rk,s,eq,C2} / \gamma_{Ms,V}$$

$$M8: \gamma_{Ms,V} = 1,5; M10-M16: \gamma_{Ms,V} = 1,27; M20: \gamma_{Ms,V} = 1,5$$

$$M12-M16 L>220: \gamma_{Ms,V} = 1,25$$

DESIGN RESISTANCE FOR FIRE EXPOSURE [kN]

TENSILE								
SIZE		M8	M10	M12	M12 L>220	M16	M16 L>220	M20
$h_{ef,1}$	[mm]	46	60	70	70	85	85	100
$N_{Rd,fi}$ R30	[kN]	0,9	2,8	3,6	1,7	6,6	3,1	10,4
$N_{Rd,fi}$ R60	[kN]	0,7	2,3	3,1	1,3	5,7	2,4	9,0
$N_{Rd,fi}$ R90	[kN]	0,5	1,8	2,6	1,1	4,9	2,0	7,6
$N_{Rd,fi}$ R120	[kN]	0,4	1,6	2,4	0,8	4,4	1,6	6,9

$$N_{Rd,fi} = N_{Rk,s,fi} / \gamma_{M,fi}$$

$$\gamma_{M,fi} = 1,0$$

SHEAR								
SIZE		M8	M10	M12	M12 L>220	M16	M16 L>220	M20
$h_{ef,1}$	[mm]	46	60	70	70	85	85	100
$V_{Rd,fi}$ R30	[kN]	0,9	2,8	3,6	1,7	6,6	3,1	10,4
$V_{Rd,fi}$ R60	[kN]	0,7	2,3	3,1	1,3	5,7	2,4	9,0
$V_{Rd,fi}$ R90	[kN]	0,5	1,8	2,6	1,1	4,9	2,0	7,6
$V_{Rd,fi}$ R120	[kN]	0,4	1,6	2,4	0,8	4,4	1,6	6,9

$$V_{Rd,fi} = V_{Rk,s,fi} / \gamma_{M,fi}$$

$$\gamma_{M,fi} = 1,0$$

Nota: The values indicated in *italics and underlined* correspond to steel failure