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## European Technical Assessment ETA-23/0508 of 2025/09/17

I General Part

Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) No 305/2011: ETA-Danmark A/S

Trade name of the construction product:

PULSA HC6 and PULSA UP6 Nails

Product family to which the above construction product belongs:

Power-actuated fastener for multiple use in concrete for non-structural applications

Manufacturer:

SPIT
Route de Lyon
FR-26500 Bourg-Les-Valence
Internet www.spit.com
SPIT
Route de Lyon

**Manufacturing plant:** 

FR-26500 Bourg-Les-Valence

This European Technical Assessment contains:

11 pages including 6 annexes which form an integral part of the document

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of: EAD 330083-03-0601 - Power-actuated fastener in concrete for redundant non-structural applications

This version replaces:

The ETA with the same number issued on 2023-08-21

Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

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## II SPECIFIC PART OF THE EUROPEAN TECHNICAL ASSESSMENT

## 1 Technical description of product

PULSA HC6 Nails are power-actuated fasteners which are placed into the concrete without previous drill by use of a gas actuated tool PULSA P65, P40P+ or P27.

PULSA UP6 Nails are power-actuated fasteners which guarantee a high success rate of successful fixings in hard materials. They are placed into the concrete without previous drill by use of a gas actuated tool PULSA P65, P40P+.

The nails are anchored in the concrete by sintering and mechanical interlock.

The fastener (nail) is made of galvanised steel. The nails are arranged and connected with each other by special plastic strips that guides the nails in the gas actuated tool magazine

The product specification is given in annex A.

The characteristic material values, dimensions and tolerances of the fastener not indicated in Annexes shall correspond to the respective values laid down in the technical documentation<sup>1</sup> of this European Technical Assessment.

## 2 Specification of the intended use(s) in accordance with the applicable European Assessment Document (hereinafter EAD)

The HC6 and UP6 Nails are for redundant application in cracked and non cracked normal weight concrete between classes C20/25 and C50/60.

The intended use of the HC6 and UP6 Nails is for indoor conditions in building construction with a maximum thickness of the construction member of 250 mm.

The HC6 and UP6 Nails are type 4 fasteners according to the classification given in EAD 330083-03-0601 with a minimum embedment depth of 13 mm for HC6 and 12,5 mm for UP6.

1 The technical documentation of this European Technical Assessment is deposited at ETA-Danmark and, as far as relevant for the tasks of the Notified bodies involved in the attestation of conformity procedure, is handed over to the notified bodies.

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed intended working life of the fastener of 50 years.

The indications given on the working life cannot be interpreted as a guarantee given by the producer or Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

## 3 Performance of the product and references to the methods used for its assessment

## 3.1 Characteristics of product

## Mechanical resistance and stability (BWR 1):

Characteristic values of resistance: See annex B2 and

C1.

Displacements: See annex C1

## Safety in case of fire (BWR 2):

Reaction to fire: Class A1

Resistance to fire: See Annex C1.

## **Durability**

See annex B1

## 3.2 Methods of assessment

The assessment of fitness of the fastener for the intended use in relation to the requirements for mechanical resistance and stability and safety in use in the sense of the Basic Requirements 1 and 2 has been made in accordance with EOTA EAD 330083-03-0601.

4 Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base

## 4.1 AVCP system

According to the decision 1997/463/EC of the European Commission, the system(s) of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) is 2+.

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at ETA-Danmark prior to CE marking.

Issued in Copenhagen on 2025-09-17 by

Thomas Bruun Managing Director, ETA-Danmark

## **System**

Nail designation	Tool P27	Tool P40P+	Tool P65
HC6-17	✓	✓	✓
HC6-22	✓	✓	✓
UP6-17		✓	✓
UP6-22		✓	✓

## **Nail Types**

SPIT HC6-17 SPIT HC6-22



SPIT UP6-17 SPIT UP6-22

**Trade name:** SPIT HC6 or SPIT UP6

**Designation:** HC6-LT or UP6-LT with LT: Total length of the nail

Example: HC6-17 / HC6-22 / UP6-17 / UP6-22

Marking: "S" Identifying mark of the producer on the head



## SPIT PULSA Gas actuated tool and gas can

PULSA P27 (95 joules)



PULSA P40P+ (100 joules)



PULSA P65 (100 joules)



The P27, P40P+ and P65 tools must be used with pin guide "P" ", usually used for drywall application.

Gas can supplies with nails pack

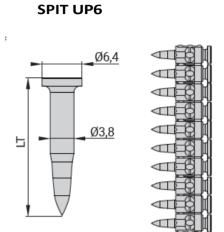


SPIT HC6, UP6 with PULSA P27, PULSA P40 P+ and PULSA P65 Power actuated drywall fasteners

Product description

Annex A1

# SPIT HC6 0 6.4



**Table A1: Dimensions and materials** 

HC6 dimensions		HC6-17	HC6-22	UP6-17	UP6-22			
Length	LT	[mm]	17 22		17	22		
Shaft diameter	d	[mm]	3,0		3,8			
Effective anchorage depth	h <sub>ef</sub>	[mm]	≥ 13,0		≥ 12,5			
Head diameter	D	[mm]	6,4		6,4		6	,4
Material collated strip		[-]	Polypropylene, orange color			pylene, color		
Material nail		[-]	Steel, Hardness ≥ 56 HRc					
Zinc plating		[-]	Mechanical zinc plating, min. zinc 10μm			: 10μm		

SPIT HC6, UP6 with PULSA P27, PULSA P40 P+ and PULSA P65 Power actuated drywall fasteners	Annex A2
Material, dimensions	

## **Specification of intended use**

## **Anchorage subject to:**

- Shear dead loads of drywalls tracks acting on the fastener
- The fasteners HC6-17, HC6-22, UP6-17 and UP6-22 are to be used for fastening metal tracks with a thickness of 0,6 mm  $\leq$  t  $\leq$  2,0 mm and a tensile strength of R<sub>m</sub>  $\geq$  260 N/mm<sup>2</sup>

	HC6	UP6
Static and quasi-static loads	✓	<b>✓</b>
■ Fire exposure	✓	

## **Base materials:**

- Reinforced or unreinforced normal weight concrete according to EN 206-1:2000
- Strength classes C20/25 to C50/60 according to EN 206-1
- Cracked and non-cracked concrete
- Anchorages in two-dimensional load-bearing structures (slab and walls)

## **Use conditions (Environment conditions):**

Structures subject to dry internal conditions

## Design:

- Number of fixing points  $n_1 \ge 5$ ,
- Number of fasterners per fixing point  $n_2 = 1$ ,
- Design value of actions  $V_{ED,lim}$  per fixing point  $\leq$  0,6 kN.

■ Design concept :  $H \cdot s \le \frac{V_{Rk}}{\gamma_{M} \cdot \gamma_F}$ 

With H: Horizontal load per meter acting on the drywall track

S: Spacing of the fasteners in meter

V<sub>Rk</sub>: Characteristic shear load according to Annex C1

 $\gamma_{\rm M}$ : Partial safety factor for fastener resistance

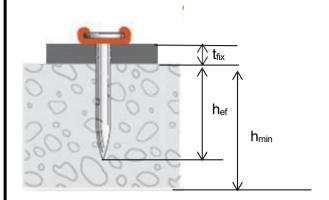
 $\gamma_F$ : Partial safety factor for acting loads

## Installation:

- Fastener installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Use of the fastener only as supplied by the manufacturer without exchanging the components of an fastener.
- Fastener installation in accordance with the manufacturer's specifications and drawings and using the appropriate tools.
- Effective anchorage depth, edge distances and spacing not less than the specified values without minus tolerances
- Effective anchorage depth, edge distances and spacing not less than the specified values without minus tolerances.

SPIT HC6, UP6 with PULSA P27, PULSA P40 P+ and PULSA P65 Power actuated drywall fasteners	Annex B1
Intended use - Specifications	

## **Installed condition**



 $\begin{array}{ll} h_{\text{ef}}: & \text{Effective anchorage depth} \\ t_{\text{fix}}: & \text{Thickness of part to be fixed} \\ h_{\text{min}}: & \text{Minimum member thickness} \end{array}$ 

## **Installation parameters**

Nail dimensions				HC6-22	UP6-17	UP6-22
Maximum concrete strength class	[-]		C50/60			
Power setting	[-]		DOD MIN / MAX DOD MAX			MAX
Effective anchorage depth	h <sub>ef,k</sub>	[mm]	≥ 13,0 ≥ 1		2,5	
Minimum thickness of fixture	Min t <sub>fix</sub>	[mm]	0,6			
Maximum thickness of fixture	Max t <sub>fix</sub>	[mm]	2,0			
Minimum member thickness	h <sub>min</sub>	[mm]	80			
Minimum spacing	S <sub>min</sub>	[mm]	200			
Minimum edge distance	C <sub>min</sub>	[mm]	150			

SPIT HC6, UP6
with PULSA P27, PULSA P40 P+ and PULSA P65
Power actuated drywall fasteners

Annex B2

Installation instruction

## **Installation instructions**

■ With PULSA tool, fuel injection is carried out by an electro valve and an electronic chip (fully automatic tool). PULSA is powered by easily replaceable fuel cells. Each time the nose of the tool is depressed, a metered amount of air and fuel gas mixture is injected into the combustion chamber where it is ignited by a spark when the trigger is pressed. The piston is forced down, driving the fastener to a pre-set depth.

2 conditions to obtain percussion in order:

- Step 1 : Press the tool against the working surface
- Step 2: Press the trigger
- Fasteners to be installed perpendicular to the surface of the base material, by using the SPIT PULSA tool.
- When setting, pay attention to setting defects. A setting defect is present if the nail can be pull out of the concrete by hand
- Fasteners to be installed ensuring not less than the minimum effective anchorage depth according to table A2. If the embedment depth is smaller than the minimum effective anchorage depth the nail must be assumed as a setting defect and may not be loaded.
- A new fastener is set at a minimum distance away of 100 mm of the edge of the damaged surface.

SPIT HC6, UP6
with PULSA P27, PULSA P40 P+ and PULSA P65
Power actuated drywall fasteners

**Annex B3** 

Installation instruction

## **Table C1: Characteristic values**

Nail dimensions			HC6-17	HC6-22	UP6-17	UP6-22
For use with tool		P27 P40P+ P65		P40P+ P65		
Characteristic shear strength	$V_{Rk}$	[kN]	0,56		0,48	
Partial safety factor $\gamma_{M}^{1)}$ [-]		1,5				
Minimum spacing S <sub>min</sub> [mm]		200				
Minimum edge distance C <sub>min</sub> [mm]		150				
Displacement for all load directions $\delta_0,  \delta_\infty  \text{[mm]}$		≤ 0,1				
1) In absence of other national regulations						

## Table C2: Characteristic values under fire exposure

HC6 dimens	HC6-17	HC6-22				
	P27	P27				
For use with	P40P+	P40P+				
	R30	F <sub>Rk,fi,30</sub>	[kN/ml]	0,2	68	
Characteristic resistance for all	R60	$F_{Rk,fi,60}$	[kN/ml]	0,198		
directions, <u>for minimum 3</u> <u>nails per meter length</u>	R90	$F_{Rk,fi,90}$	[kN/ml]	0,129		
	R120	F <sub>Rk,fi,120</sub>	[kN/ml]	0,095		
Partial safety factor		γ <sub>M,fi</sub> 1)	[-]	1,	0	
Minimum spacing		$S_{min}$	[mm]	200		
Minimum edge distance		C <sub>min</sub> <sup>2)</sup>	[mm]	15	50	

<sup>1)</sup> In absence of other national regulations

SPIT HC6, UP6 with PULSA P27, PULSA P40 P+ and PULSA P65 Power actuated drywall fasteners	Annex C1
Performances	

<sup>&</sup>lt;sup>2)</sup> If the fire attack is from more than one side, the edge distance shall be  $c \ge 300 \text{ mm}$